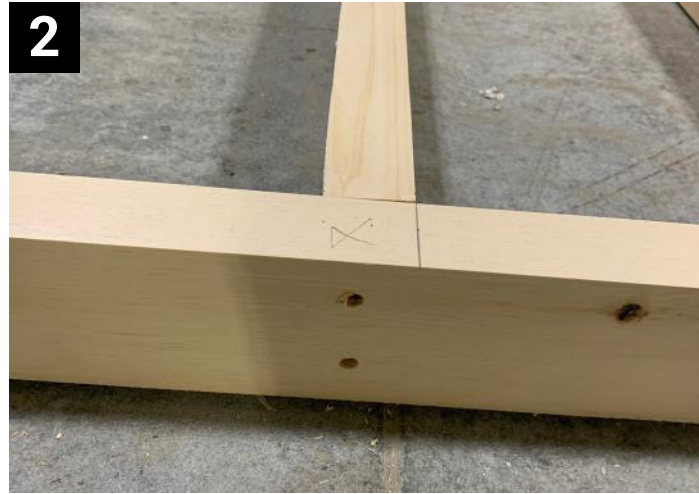


Schooner assembly



1
Floor base. On level surface screw 5 long boards with the 2 56" end boards



2
2 screws into each board



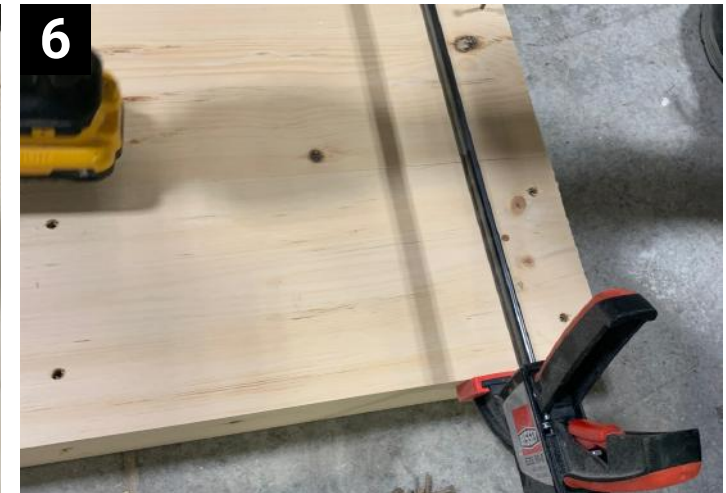
3
Lay floor boards on and start at one end and screw it down. Keep floor boards as tight together as possible



4
2 screws into each floor base. Leave Center long board with no screws. Walk isle area.



5
No screws in Center isle way.



6
Use a clamp to pull boards together if needed

Schooner assembly



7 Lay a left stave and right stave on each side



8 Lay front wall door pc on floor



9 Screw staves to front wall section



10 Screw both sides



11 Do same with first pc in back wall.



12 Put board tight to wall and fasten with 1 screw.

Schooner assembly



13 Front wall and back wall should over hang floor at both ends



14 Screw down floor cleats then push down on wall board so it's tight to floor then put in the 2 pocket screws.



15 Levels sauna to floor and now secures it.



16 Put in long floor cleats and screw down into floor and into staves



17 Make sure to put screw to inside so not to miss floor frame



18 Insert door with hinges to right

Schooner assembly



Insert both front wall pcs



Screw wall together with a 4" screw



Put top pc of wall over door and fasten with 4" screws



Put a total of 4 staves on each side now and fasten into wall



Using bench height measuring sticks fasten Ben h support cleat



Both benches should now be in

Schooner assembly



25 Add next back wall portion and fasten with 4" screws



26 Put more staves on at this point.



27 Add rest of back wall and fasten with 4" screws



28 Put staves on and fasten on. Leave the last 8 staves unscrewed to allow putting in the top stave



29 Set top stave in and then close up staves tight. Screw all staves down with screws now



30 Should now look like this

Schooner assembly



31 Put roof membrane over and make it even down both side. Staple over front staves



32 Cut off excess plastic



33 Attach barge boards. Center top one and fasten on.



34 Use 3 screws in each one



35 Do same process for back barge boards



36 Makes a nice water seal to allow water run off.

Schooner assembly



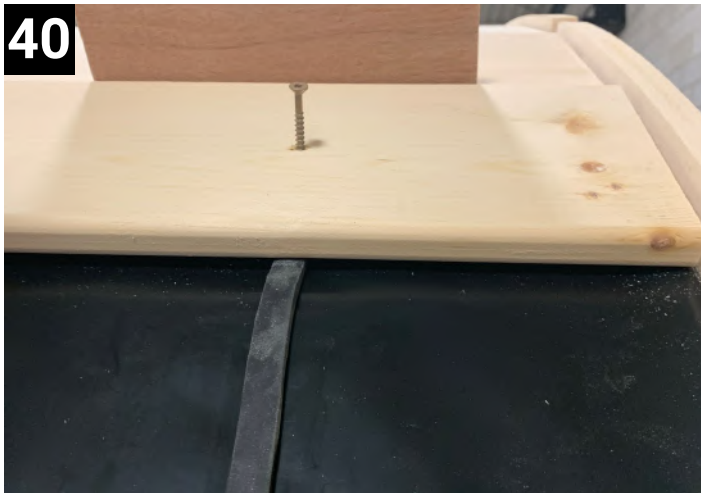
37 Put neoprene strips over and 6" away from barge boards



38 Screw through strip on both sides to hold it in place



39 Vent is Center. Put 1/4" space between top 2 roof boards on Center.



40 When attaching roof boards make sure screw goes through neoprene strip for water seal



41 Keep ends even with barge boards to look nice



42 About 1/4" spacing between roof boards

Schooner assembly



Trim excess plastic off



Fasten door handle about 21" from top of door



Fasten inside door handle middle of outside handle across door



Inside door handle



Attach clothes hook



Fasten back rest with screw into pre drilled holes

Schooner assembly



Put in headrest



Finished